

# Stainless Steel Spray



corrosion-resistant and effective surface coating

WEICON Stainless Steel Spray is a chemical, corrosion, and weather resistant surface coating on the basis of acrylic resin and stainless steel pigments. It is temperature resistant up to +300°C (+572°F) for short periods of time.

Stainless Steel Spray can be used wherever a resistant and effective protective layer is required. The alloy is comprised of e.g. chromium, nickel and manganese.

WEICON Stainless Steel Spray can be used to repair damaged stainless steel parts on truck bodies, silos and pipelines, and outdoor applications. It can also be used for decorative purposes and for the optical refinement of glass, wood, stone, ceramics and most plastics.

ISSA: 53.402.43

IMPA: 45 08 13

## Technical data

Colour	RAL 9007, stainless steel metallic, matt
Application	Indoors and outdoors
Binding agent	Acrylic resin
Pigment	Stainless steel pigments
Pigment purity	Stainless steel alloy approx. 98,5%
Percentage of metal in dry film	ca. 45 %
Content	400 ml
Specific weight	0,9 - 1,0 g/cm <sup>3</sup>
Recommended primer	Zinc Spray
Processing temperature	+5 to +35, optimum temperature from +18 to +25 °C
Consumption at 1.5 cross coats	ca. 120 ml/m <sup>2</sup>
Layer thickness at 1.5 cross coats	ca. 20-30 µm
dust dry after	ca. 10 Min.
Hardened after	ca. 4-6 h
paintable	ca. 4-6 h
Abrasion-resistant	abrasion-resistant
Cross cutting DIN 53151 / ISO 2409	Cross cut characteristic value GT 0 to GT 1
Salt spraying test ISO 9227	--- h
Mandrel bend test DIN EN ISO 1519	no hair cracking
Top coating	not required
Temperature resistance after complete hardening	about -50 to +300 °C
Storage stability	24 months

## Pretreatment of the surface

Clean and degrease surfaces with WEICON Cleaner S.

## Processing

Clean and degrease surfaces with Cleaner S. Shake can before use till the mixing ball can be heard. Spray on evenly and crosswise at room temperature (approx. +20°C / +68°F) and at about 25 cm distance from surface. Dust-dry after approx. 10 minutes, fully hardened after approx. 4-6 hours.

## Storage

Pressurized container: protect from sunlight and do not expose to temperatures exceeding +50°C.

## Note

The specifications and recommendations given in this technical data sheet must not be seen as guaranteed product characteristics. They are based on our laboratory tests and on practical experience. Since individual application conditions are beyond our knowledge, control and responsibility, this information is provided without any obligation.

We do guarantee the continuously high quality of our products. However, own adequate laboratory and practical tests to find out if the product in question meets the requested properties are recommended. A claim cannot be derived from them. The user bears the only responsibility for non-appropriate or other than specified applications.

## Health and Safety

When using WEICON products, the physical, safety technical, toxicological and ecological data and regulations in our EC safety data sheets ([www.weicon.com](http://www.weicon.com)) must be observed.

### WEICON GmbH & Co. KG (Headquarter)

Königsberger Str. 255 · DE-48157 Münster  
P.O. Box 84 60 · DE-48045 Münster  
Germany

Tel. +49 (0) 251 / 93 22-0  
Fax +49 (0) 251 / 93 22-244  
Fax +49 (0) 251 / 93 22-233 Export  
[www.weicon.de](http://www.weicon.de) · [info@weicon.de](mailto:info@weicon.de)

### WEICON Middle East L.L.C.

Jebel Ali Ind Area 3 · P.O. Box 118 216  
Dubai · U.A.E

Phone +971 4 880 25 05  
Fax +971 4 880 25 09  
Mobile +971 50 545 99 83  
[www.weicon.ae](http://www.weicon.ae) · [info@weicon.ae](mailto:info@weicon.ae)

### WEICON Inc.

20 Steckle Place · Unit 20  
Kitchener · Ontario · N2E 2C3  
Canada

Phone +1 519 896 5252  
Fax +1 519 896 5254  
Cell +1 519 590 5168  
[www.weicon.ca](http://www.weicon.ca) · [info@weicon.ca](mailto:info@weicon.ca)

### WEICON Kimya Sanayi Tic. Ltd. Şti.

Yenibosna Mahallesi Yalçın Koreş Caddesi  
Arifağa Sokak No: 29 Kat: 3  
34530 Yenibosna – İstanbul Turkey  
[www.weicon.biz.tr](http://www.weicon.biz.tr) · [info@weicon.biz.tr](mailto:info@weicon.biz.tr)

### WEICON Romania SRL

Str. Podului Nr.1  
547176 Budiu Mic (Targu Mures)  
[www.weicon.com](http://www.weicon.com) · [office@weicon.com](mailto:office@weicon.com)