



SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

Name of product Easy-Mix PE-PP 45 Hardener
Code-Nr. 106602

1.2. Relevant identified uses of the substance or mixture and uses advised against Recommended intended purpose(s)

2-Component-Structural Adhesive Activator Component

1.3. Details of the supplier of the safety data sheet

Distributor

WEICON GmbH & Co. KG
Königsberger Str. 255, DE-48157 Münster
Postbox 48045, DE-8460 Münster
Phone ++49(0)251 / 9322 - 0, Fax ++49(0)251 / 9322 - 244
E-Mail : msds@weicon.de
Internet : www.weicon.de

Advice

Produktsicherheit / Product-Safety-Department
Phone ++49(0)251 / 9322 - 0
E-mail (competent person):
msds@weicon.de

1.4. Emergency telephone number

GIZ Bonn (German, English) Tel: ++49(0)228-19 240
TRANSPORT: Consultank Lutz Harder GmbH Tel: +49(0)178
433 7434 (24h Emergency Contact)

Manufacturer

WEICON GmbH & Co. KG
Königsberger Str. 255, DE-48157 Münster

1.4. Emergency telephone number

Emergency advice

-
Phone -
GIZ Bonn (Medizinische Auskunft in Deutsch und Englisch)
Tel: ++49(0)228-19 240
TRANSPORT: Consultank Lutz Harder GmbH Tel: +49(0)178
433 7434 (24h Emergency Contact)

SECTION 2: Hazards identification

2.1. Classification of the substance or mixture

Classification according to Regulation (EC) No 1272/2008 [CLP/GHS]

Hazard classes and Hazard categories	Hazard Statements	Classification procedure
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Eye Dam. 1	H318	
Resp. Sens. 1	H334	
Skin Sens. 1	H317	
Muta. 2	H341	

Hazard Statements

H317 May cause an allergic skin reaction.

H318	Causes serious eye damage.
H334	May cause allergy or asthma symptoms or breathing difficulties if inhaled.
H341	Suspected of causing genetic defects.

2.2. Label elements

Labelling according to Regulation (EC) No 1272/2008 [CLP/GHS]



GHS05



GHS08

Signal word

Danger

Hazard Statements

H317	May cause an allergic skin reaction.
H318	Causes serious eye damage.
H334	May cause allergy or asthma symptoms or breathing difficulties if inhaled.
H341	Suspected of causing genetic defects.

Precautionary Statements

P102	Keep out of reach of children.
P201	Obtain special instructions before use.
P202	Do not handle until all safety precautions have been read and understood.
P261	Avoid breathing vapours/spray.
P264	Wash hands thoroughly after handling.
P272	Contaminated work clothing should not be allowed out of the workplace.
P280	Wear protective gloves/eye protection.
P281	Use personal protective equipment as required.
P285	In case of inadequate ventilation wear respiratory protection.
P301 + P312	IF SWALLOWED: Call a POISON CENTER or doctor/physician if you feel unwell.
P302 + P352	IF ON SKIN: Wash with plenty of soap and water.
P304 + P341	IF INHALED: If breathing is difficult, remove victim to fresh air and keep at rest in a position comfortable for breathing.
P305 + P351 + P338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P308 + P313	IF exposed or concerned: Get medical advice/attention.
P310	Immediately call a POISON CENTER or doctor/physician.
P333 + P313	If skin irritation or rash occurs: Get medical advice/attention.
P342 + P311	If experiencing respiratory symptoms: Call a POISON CENTER or doctor/physician.
P363	Wash contaminated clothing before reuse.
P405	Store locked up.
P501	Dispose of contents/container to hazardous or special waste collection point.

Hazardous ingredients for labeling

2-ethyl-2-[[3-(2-methylaziridin-1-yl)propionyl]methyl]propane-1,3-diyl bis(2-methylaziridine-1-propionate), Boron amine complex

Supplemental Hazard information (EU)

Mixture contains 99 % of components with unknown hazards to the aquatic environment.

2.3. Other hazards

Inhalation of dust may cause irritation of the respiratory system.

**Results of PBT and vPvB assessment**

The substances in the mixture do not meet the PBT/vPvB criteria according to REACH, annex XIII.

SECTION 3: Composition/ information on ingredients**3.1. Substances**

not applicable

3.2. Mixtures**Hazardous ingredients**

CAS No	EC No	Name	[% weight]	Classification according to Regulation (EC) No 1272/2008 [CLP/GHS]
64265-57-2	264-763-3	2-ethyl-2-[[3-(2-methylaziridin-1-yl)propionyl]methyl]propane-1,3-diyl bis(2-methylaziridine-1-propionate)	20 - 40	Acute Tox. 2, H330 / Eye Dam. 1, H318 / Resp. Sens. 1, H334 / Skin Sens. 1, H317 / Muta. 2, H341
223675-50-8	426-100-8	Boron amine complex	5 < 20	Flam. Liq. 2, H225 / Acute Tox. 4, H302 / Eye Irrit. 2, H319 / Skin Sens. 1, H317

SECTION 4: First aid measures**4.1. Description of first aid measures****General information**

Remove contaminated soaked clothing immediately.

In case of inhalation

Ensure of fresh air.

In the event of symptoms refer for medical treatment.

In case of skin contact

In case of contact with skin wash off with soap and water.

Consult a doctor if skin irritation persists.

In case of eye contact

After eye contact, rinse opened eye for 15 minutes under running water. Transfer to hospital for specialist examination.

In case of ingestion

Call for a doctor immediately.

Rinse out mouth thoroughly with water.

4.2. Most important symptoms and effects, both acute and delayed**Physician's information / possible symptoms**

vomiting

Respiratory complaints

Headache

Allergic symptoms

Nausea

4.3. Indication of any immediate medical attention and special treatment needed

No information available.

SECTION 5: Firefighting measures**5.1. Extinguishing media****Suitable extinguishing media**

Alcohol-resistant foam

Dry fire-extinguishing substance

Carbon dioxide

Water spray jet



Unsuitable extinguishing media

Full water jet

5.2. Special hazards arising from the substance or mixture

In case of fire formation of dangerous gases possible.

Nitrogen oxides (NO_x)

Carbon monoxide (CO)

Carbon dioxide (CO₂)

5.3. Advice for firefighters

Special protective equipment for fire-fighters

Fire-fighting operations, rescue and clearing work under effect of combustion and smoulder gases just may be done with breathing apparatus.

Do not inhale explosion and/or combustion gases.

Additional information

Cool endangered containers with water spray jet.

Collect contaminated firefighting water separately, must not be discharged into the drains.

! SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

For non-emergency personnel

Ensure adequate ventilation.

Use personal protective clothing.

Keep away sources of ignition.

Use breathing apparatus if exposed to vapours/dust/aerosol.

6.2. Environmental precautions

Do not discharge into the drains/surface waters/groundwater.

Do not discharge into the subsoil/soil.

6.3. Methods and material for containment and cleaning up

Take up with absorbent material (e.g. sand, sawdust, general-purpose binder).

After taking up the material dispose according to regulation.

! Additional Information

Sort out leaky cans and dispose according to regulations.

6.4. Reference to other sections

Safe handling: see section 7

Disposal: see section 13

Personal protection equipment: see section 8

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Advice on safe handling

Avoid the formation and deposition of dust.

Avoid formation of aerosols.

Care for thoroughly room ventilation, if necessary use in well ventilated area with local exhaust ventilation at workplace.

Open and handle container with care!

General protective measures

Avoid contact with eyes and skin

Do not inhale gases/vapours/aerosols.

Do not inhale dust.

**Hygiene measures**

Cloths contaminated with product should not be kept in trouser pockets.

At work do not eat, drink and smoke.

Remove soiled or soaked clothing immediately.

Work in rooms with good ventilation.

Wash hands before breaks and after work.

Advice on protection against fire and explosion

Keep away from sources of ignition - No smoking

Take precautionary measures against static discharges.

Pay attention to general rules of internal fire prevention.

7.2. Conditions for safe storage, including any incompatibilities**Requirements for storage rooms and vessels**

Keep in closed original container.

Advice on storage compatibility

Do not store with acids or alkalis.

Do not store together with animal feedstuffs.

Do not store together with food.

Do not store together with oxidizing agents.

Further information on storage conditions

Keep container tightly closed and store at cool and aired place.

Protect from direct solar radiation.

Protect from heat/overheating.

7.3. Specific end use(s)**Recommendation(s) for intended use**

See section 1.2

SECTION 8: Exposure controls/personal protection**8.1. Control parameters****Ingredients with occupational exposure limits to be monitored**

CAS No	Name	Code	[mg/m3]	[ppm]	Remark
13463-67-7	Titanium dioxide: total inhalable dust	8 hours	10		EH40/2005
13463-67-7	Titanium dioxide: respirable dust	8 hours	4		EH40/2005

Additional advice

The statutory local and national regulations have to be observed.

8.2. Exposure controls**Respiratory protection**

In case of insufficient ventilation or long-term effect use breathing apparatus.

Short-term: filter apparatus, filter A2/P2, otherwise environment-independent breathing apparatus.

Hand protection

In the cases of special applications, it is recommended to check the chemical resistance with the manufacturer of the gloves.

Glove material specification [make/type, thickness, permeation time/life, wetting resistance]: Nitrile rubber; 0,4mm; 480min;60min.

Chemical protective gloves must be chosen carefully in view of their design and depending on the dependence on the concentration and amounts of dangerous goods used in the specific working tasks.

Eye protection

tightly fitting goggles

**Other protection measures**

protective clothing

Appropriate engineering controls

Care for thoroughly room ventilation, if necessary use in well ventilated area with local exhaust ventilation at workplace.

SECTION 9: Physical and chemical properties**9.1. Information on basic physical and chemical properties****Appearance**

pasty

Colour

white

Odour

mild

Odour threshold

not determined

Important health, safety and environmental information

	Value	Temperature	at	Method	Remark
pH value	not applicable				
boiling point	> 82 °C				
melting point	not applicable				
Flash point	ca. 82 °C			closed cup	
Vapourisation rate	not applicable				
Flammable (solid)	not applicable				
Flammability (gas)	not applicable				
Ignition temperature	not determined				
Self ignition temperature					The product is not self-igniting.
Lower explosion limit	not applicable				
Upper explosion limit	not applicable				
Vapour pressure	<= 0,013 kPa	20 °C			
Relative density	ca. 1,1 g/ml	20 °C			
Vapour density	not determined				
Solubility in water	< 10 Gew-%	20 °C			low soluble
Solubility/other	not determined				
Partition coefficient n-octanol/water (log P O/W)	not determined				
Decomposition temperature	not determined				



Safety Data Sheet according to Regulation (EC)

No. 1907/2006 (REACH)

Printed 08.01.2016

revision 05.01.2016 (GB) Version 8.4

Easy-Mix PE-PP 45 Hardener

	Value	Temperature	at	Method	Remark
Viscosity	49 Pa*s	23 °C			
Solvent content	0,8 %				

Oxidising properties

No information available.

Explosive properties

No information available.

9.2. Other information

No information available.

SECTION 10: Stability and reactivity

10.1. Reactivity

No information available.

10.2. Chemical stability

No information available.

10.3. Possibility of hazardous reactions

Reactions with strong acids.

Reactions with strong oxidising agents.

10.4. Conditions to avoid

Keep away from heat.

10.5. Incompatible materials

Substances to avoid

Acid, concentrated

Oxidising agent, strong

10.6. Hazardous decomposition products

Gases/vapours, irritant

Carbon monoxide

Carbon dioxide

Aldehydes

Thermal decomposition

Remark No decomposition if used as directed.

! SECTION 11: Toxicological information

11.1. Information on toxicological effects

Acute toxicity/Irritation/Sensitization

	Value/Validation	Species	Method	Remark
LD50 acute oral	< 2000 mg/kg			ATE
LD50 acute dermal	> 3000 mg/kg	rabbit		CAS: 64265-57-2
LC50 acute inhalation	0,252 mg/l (4 h)	rat		CAS: 64265-57-2



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	Value/Validation	Species	Method	Remark
Skin irritation	low irritant effect - not necessary to label			
Eye irritation	risk of strong eye injuries			
Skin sensitization	sensitizing			
Sensitization respiratory system	sensitizing			

Subacute Toxicity - Carcinogenicity

	Value	Species	Method	Validation
Mutagenicity				Information on genotoxicity in vivo available.
Reproduction-Toxicity				No indications of toxic effects were observed in reproduction studies in animals.
Carcinogenicity				No indications of carcinogenic effects are available from long-term trials.

Experiences made from practice

Swallowing may cause vomiting and diarrhoea.
Sensitization through inhalation possible.
Sensitization through skin contact possible.
Risk of strong eye injuries.
Irritates mucous membranes.
Causes eye irritation.

Additional information

The product is to be handled with the caution usual with chemicals.
Other hazardous properties may not be excluded.
The product has not been tested. The information is derived from the properties of the individual components.

SECTION 12: Ecological information

12.1. Toxicity

Ecotoxicological effects

	Value	Species	Method	Validation
Fish	LC50 > 240 mg/l (96 h)	Cyprinodon variegatus		CAS: 13463-67-7
Daphnia	EC 50 > 100 mg/l (48 h)	Daphnia magna		CAS: 13463-67-7

12.2. Persistence and degradability

No information available.

12.3. Bioaccumulative potential

The product has not been tested. Because of the product's consistency and low solubility in water bioavailability is not likely.

12.4. Mobility in soil



No information available.

12.5. Results of PBT and vPvB assessment

The substances in the mixture do not meet the PBT/vPvB criteria according to REACH, annex XIII.

12.6. Other adverse effects

General regulation

Do not allow uncontrolled leakage of product into the environment.

Product is not allowed to be discharged into the ground water or aquatic environment.

Product is not allowed to be discharged into aquatic environment, drains or sewage treatment plants.

The ecotoxic effect of the product has not been tested. The information on this is given on the basis of details in the literature.

SECTION 13: Disposal considerations

13.1. Waste treatment methods

Waste code No.

08 04 09*

Name of waste

waste adhesives and sealants containing organic solvents or other hazardous substances

20 01 27*

paint, inks, adhesives and resins containing hazardous substances

Wastes marked with an asterisk are considered to be hazardous waste pursuant to Directive 2008/98/EC on hazardous waste.

Recommendations for the product

Remove in accordance with local official regulations.

Dispose of as hazardous waste.

Recommendations for packaging

Dispose of according to the local waste regulations.

General information

Assignment to a waste code number / waste identification according to the EWC is to be carried out on a sector or process-specific basis.

SECTION 14: Transport information

	ADR/RID	IMDG	IATA-DGR
14.1. UN number	-	-	-
14.2. UN proper shipping name	-	-	-
14.3. Transport hazard class(es)	-	-	-
14.4. Packing group	-	-	-
14.5. Environmental hazards	-	-	-

14.6. Special precautions for user

No information available.

14.7. Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

not applicable

Transport/further information

No dangerous goods as defined by the transport regulations - ADR/RID, IMDG, ICAO/IATA-DGR.



! SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

VOC standard

VOC content	0,8 %
VOC value	7,8 g/L

15.2. Chemical Safety Assessment

Chemical safety assessments for substances in this mixture were not carried out.

SECTION 16: Other information

Recommended uses and restrictions

National and local regulations concerning chemicals shall be observed.

For industrial use only.

Further information

Each user is responsible for the implementation of the national special regulations.

The information contained herein is based on the state of our knowledge. It characterizes the product with regard to the appropriate safety precautions. It does not represent a guarantee of the properties of the product.

Please observe the following disclaimer! --- Our safety data sheets have been compiled according to effective EU-directives, WITHOUT taking into account the special national directives concerning the handling of hazardous substances.

Indication of changes: "!" = Data changed compared with the previous version. Previous version: 8.3

H225	Highly flammable liquid and vapour.
H302	Harmful if swallowed.
H317	May cause an allergic skin reaction.
H318	Causes serious eye damage.
H319	Causes serious eye irritation.
H330	Fatal if inhaled.
H334	May cause allergy or asthma symptoms or breathing difficulties if inhaled.
H341	Suspected of causing genetic defects (state route of exposure if it is conclusively proven that no other routes of exposure cause the hazard).