

# Zinc Spray bright grade



long-term cathodic corrosion protection

Zinc Spray „bright grade“ is approved by the German TÜV and provides a longlasting cathodic corrosion protection to all metal surfaces. It has a bright colour shade matched to hot galvanization.

The spray forms a fast-drying, adherent protective layer of microfine zinc flakes. The zinc flakes form a resistant protective layer, even under extreme weather and environmental conditions.

Zinc Spray „bright grade“ can be used for the coating of welded joints and drilled holes, as a conductive intermediate layer for spot welding and everywhere where metal must be protected against corrosion.

ISSA: 53.402.07

IMPA: 45 08 12

## Technical data

Colour	RAL 9006, "Fresh hot-dip galvanisation"	
Application	Indoors and outdoors	
Binding agent	Modified Alkyd resin	
Pigment	Flaky zinc and aluminium pigments	
Pigment purity	about 99,9 Zn / approx. 99,5 Al	
Percentage of metal in dry film	ca. 70 %	
Content	400 ml	
Specific weight	1,0 - 1,2 g/cm <sup>3</sup>	
Recommended primer	Zinc Spray	
Processing temperature	+5 to +35, optimum temperature from +18 to + 25 °C	
Consumption at 1.5 cross coats	ca. 150 ml/m <sup>2</sup>	
Layer thickness at 1.5 cross coats	ca. 20-40 µm	
dust dry after	ca. 15 Min.	
Hardened after	ca. 12 h	
paintable	ca. 24 h	
Abrasion-resistant	abrasion-resistant	
Cross cutting DIN 53151 / ISO 2409	Cross cut characteristic value GT 0 to GT 1	
Salt spraying test ISO 9227	>240 h	
Mandrel bend test DIN EN ISO 1519	no hair cracking	
Top coating	not required	
Temperature resistance after complete hardening	about -50 to +300 °C	
Storage stability	24 months	

## Pretreatment of the surface

Clean and degrease surfaces with WEICON Cleaner S.

## Processing

Shake can before use until the mixing ball can be heard clearly. Spray on evenly and crosswise at room temperature (approx. 20°C) and at about 25 cm distance from the surface. Dust-dry after approx. 15 minutes, fully hardened after approx. 10-12 hours.

## Storage

Pressurized container: protect from sunlight and do not expose to temperatures exceeding +50°C.

## Note

The specifications and recommendations given in this technical data sheet must not be seen as guaranteed product characteristics. They are based on our laboratory tests and on practical experience. Since individual application conditions are beyond our knowledge, control and responsibility, this information is provided without any obligation.

We do guarantee the continuously high quality of our products. However, own adequate laboratory and practical tests to find out if the product in question meets the requested properties are recommended. A claim cannot be derived from them. The user bears the only responsibility for non-appropriate or other than specified applications.

## Health and Safety

When using WEICON products, the physical, safety technical, toxicological and ecological data and regulations in our EC safety data sheets ([www.weicon.com](http://www.weicon.com)) must be observed.

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