

**! SECTION 1: Identification of the substance/mixture and of the company/undertaking****1.1. Product identifier**

Name of product RK-7200 Hardener
Code-Nr. 105642

**1.2. Relevant identified uses of the substance or mixture and uses advised against
Recommended intended purpose(s)**

2-Component-Structural Adhesive Activator Component

1.3. Details of the supplier of the safety data sheet**Distributor**

WEICON GmbH & Co. KG
Königsberger Str. 255,, DE-48157 Münster
Phone ++49(0)251 / 9322 - 0, Fax ++49(0)251 / 9322 - 244
E-Mail : msds@weicon.de
Internet : www.weicon.de

Advice

Produktsicherheit / Product-Safety-Department
Phone ++49(0)251 / 9322 - 0
E-mail (competent person):
msds@weicon.de

1.4. Emergency telephone number

EMERGENCY CONTACT - UK, UAE, South Africa (24h): Tel:
++44 1865 407333 (English)
TRANSPORT EMERGENCY CONTACT - UK, UAE, South
Africa (24h): Tel: ++44 1865 407333 (English)

Manufacturer

WEICON GmbH & Co. KG
Königsberger Str. 255, DE-48157 Münster

1.4. Emergency telephone number

GIFTNOTRUF/TRANSPORTNOTRUF - Deutschland (24h):
Tel: ++49 69 222 25285 (Deutsch, Englisch)

SECTION 2: Hazards identification**2.1. Classification of the substance or mixture****Classification according to Regulation (EC) No 1272/2008 [CLP/GHS]**

Hazard classes and Hazard categories	Hazard Statements	Classification procedure
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Flam. Liq. 2	H225	
Skin Irrit. 2	H315	
Eye Dam. 1	H318	
Skin Sens. 1	H317	
STOT SE 3	H335	

Hazard Statements

H225	Highly flammable liquid and vapour.
H315	Causes skin irritation.
H317	May cause an allergic skin reaction.
H318	Causes serious eye damage.

H335 May cause respiratory irritation.

2.2. Label elements

Labelling according to Regulation (EC) No 1272/2008 [CLP/GHS]



GHS02



GHS05



GHS07

Signal word

Danger

Hazard Statements

H225 Highly flammable liquid and vapour.
H315 Causes skin irritation.
H317 May cause an allergic skin reaction.
H318 Causes serious eye damage.
H335 May cause respiratory irritation.

Precautionary Statements

P102 Keep out of reach of children.
P210 Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.
P233 Keep container tightly closed.
P243 Take precautionary measures against static discharge.
P261 Avoid breathing vapours/spray.
P264 Wash hands thoroughly after handling.
P271 Use only outdoors or in a well-ventilated area.
P272 Contaminated work clothing should not be allowed out of the workplace.
P280 Wear protective gloves/eye protection.
P303 + P361 + P353 IF ON SKIN (or hair): Remove/Take off immediately all contaminated clothing. Rinse skin with water/shower.
P304 + P340 IF INHALED: Remove person to fresh air and keep comfortable for breathing.
P305 + P351 + P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P312 Call a POISON CENTER/doctor/if you feel unwell.
P333 + P313 If skin irritation or rash occurs: Get medical advice/attention.
P362 + P364 Take off contaminated clothing and wash it before reuse.
P403 + P233 Store in a well-ventilated place. Keep container tightly closed.
P403 + P235 Store in a well-ventilated place. Keep cool.
P405 Store locked up.
P501 Dispose of contents/container to hazardous or special waste collection point.

Hazardous ingredients for labeling

2-hydroxyethyl methacrylate, methacrylic acid, methyl methacrylate

2.3. Other hazards

Results of PBT and vPvB assessment

The substances in the mixture do not meet the PBT/vPvB criteria according to REACH, annex XIII.

**SECTION 3: Composition/ information on ingredients****3.1. Substances**

not applicable

3.2. Mixtures**Hazardous ingredients**

CAS No	EC No	Name	[% weight]	Classification according to Regulation (EC) No 1272/2008 [CLP/GHS]
79-41-4	201-204-4	methacrylic acid	1 < 5	Acute Tox. 4, H312 / Acute Tox. 4, H302 / Skin Corr. 1A, H314
80-62-6	201-297-1	methyl methacrylate	50 - 70	Flam. Liq. 2, H225 / STOT SE 3, H335 / Skin Irrit. 2, H315 / Skin Sens. 1, H317
868-77-9	212-782-2	2-hydroxyethyl methacrylate	10 - 30	Eye Irrit. 2, H319 / Skin Irrit. 2, H315 / Skin Sens. 1, H317

SECTION 4: First aid measures**4.1. Description of first aid measures****General information**

Remove contaminated soaked clothing immediately.

In the event of persistent symptoms receive medical treatment.

In case of inhalation

Remove the casualty into fresh air and keep him immobile.

Refer for medical treatment.

In case of skin contact

In case of contact with skin wash off immediately with soap and water.

Consult a doctor if skin irritation persists.

In case of eye contact

After eye contact, rinse opened eye for 15 minutes under running water. Transfer to hospital for specialist examination.

In case of ingestion

Call for a doctor immediately.

Rinse out mouth thoroughly with water.

4.2. Most important symptoms and effects, both acute and delayed**Physician's information / possible symptoms**

Coughing

vomiting

Respiratory complaints

Confusion

skin irritation

Physician's information / possible dangers

Causes serious eye damage.

4.3. Indication of any immediate medical attention and special treatment needed

No information available.

SECTION 5: Firefighting measures**5.1. Extinguishing media****Suitable extinguishing media**

Alcohol-resistant foam

Dry powder

Carbon dioxide

Dry sand

Water spray jet

Unsuitable extinguishing media

Full water jet

5.2. Special hazards arising from the substance or mixture

May lead to formation of explosive/easily ignitable vapour air mixtures.

In case of fire formation of dangerous gases possible.

Carbon monoxide (CO)

Carbon dioxide (CO₂)**5.3. Advice for firefighters****Special protective equipment for fire-fighters**

Fire-fighting operations, rescue and clearing work under effect of combustion and smoulder gases just may be done with breathing apparatus.

Do not inhale explosion and/or combustion gases.

Additional information

Cool endangered containers with water spray jet.

Collect contaminated firefighting water separately, must not be discharged into the drains.

SECTION 6: Accidental release measures**6.1. Personal precautions, protective equipment and emergency procedures****For non-emergency personnel**

Ensure adequate ventilation.

Use personal protective clothing.

Keep away sources of ignition.

Use breathing apparatus if exposed to vapours/dust/aerosol.

6.2. Environmental precautions

Do not discharge into the drains/surface waters/groundwater.

6.3. Methods and material for containment and cleaning up

Take up with absorbent material (e.g. sand, kieselguhr, acid binder, general-purpose binder, sawdust).

Ventilate area concerned

After taking up the material dispose according to regulation.

6.4. Reference to other sections

Safe handling: see section 7

Disposal: see section 13

Personal protection equipment: see section 8



SECTION 7: Handling and storage

7.1. Precautions for safe handling

Advice on safe handling

Care for thoroughly room ventilation, if necessary use in well ventilated area with local exhaust ventilation at workplace.

Open and handle container with care!

General protective measures

Do not inhale vapours.

Avoid contact with eyes and skin

Hygiene measures

At work do not eat, drink and smoke.

Remove soaked clothing immediately.

Work in rooms with good ventilation.

Wash hands before breaks and after work.

Advice on protection against fire and explosion

Keep away from sources of ignition - No smoking

Protect from heat and sunlight.

Vapours can form an explosive mixture with air.

Take precautionary measures against static discharges.

7.2. Conditions for safe storage, including any incompatibilities

Requirements for storage rooms and vessels

Keep only in original container.

Advice on storage compatibility

Do not store with acids or alkalis.

Do not store together with animal feedstuffs.

Do not store together with food.

Do not store together with oxidizing agents.

Further information on storage conditions

Store at +5 till +25 °C.

Keep container tightly closed and store at cool and aired place.

Protect from heat and direct solar radiation.

7.3. Specific end use(s)

Recommendation(s) for intended use

See section 1.2

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Ingredients with occupational exposure limits to be monitored

CAS No	Name	Code	[mg/m3]	[ppm]	Remark
79-41-4	Methacrylic acid	8 hours	72	20	EH40/2005
		Short-term	143	40	
80-62-6	Methyl methacrylate	8 hours	208	50	EH40/2005
		Short-term	416	100	

Indicative occupational exposure limit values (91/322/EEC, 2000/39/EC, 2006/15/EC or 2009/161/EU)

CAS No	Name	Code	[mg/m3]	[ppm]	Remark
80-62-6	methyl-methacrylate	8 hours		50	
		Short-term		100	

**Additional advice**

The statutory local and national regulations have to be observed.

8.2. Exposure controls**Respiratory protection**

If ventilation insufficient, wear respiratory protection.

In case of insufficient ventilation or long-term effect use breathing apparatus.

Short-term: filter apparatus, filter AX/P2, otherwise environment-independent breathing apparatus.

Hand protection

In the cases of special applications, it is recommended to check the chemical resistance with the manufacturer of the gloves.

In the cases of special applications, it is recommended to check the chemical resistance with the manufacturer of the gloves.

Glove material specification [make/type, thickness, permeation time/life, wetting resistance]: Nitrile rubber; 0,4mm; 480min;60min.

Eye protection

tightly fitting goggles

Other protection measures

protective clothing

Appropriate engineering controls

Care for thoroughly room ventilation, if necessary use in well ventilated area with local exhaust ventilation at workplace.

SECTION 9: Physical and chemical properties**9.1. Information on basic physical and chemical properties****Appearance**

liquid

Colour

colourless

Odour

characteristic

Odour threshold

not determined

Important health, safety and environmental information

	Value	Temperature	at	Method	Remark
pH value	not determined				
boiling point	< 35 °C				
melting point	not determined				
Flash point	15 °C				
Vapourisation rate	not determined				
Flammable (solid)	not applicable				
Flammability (gas)	not applicable				
Ignition temperature	> 200 °C				estimate
Self ignition temperature	430 °C				
Lower explosion limit	2,1 Vol-%				



	Value	Temperature	at	Method	Remark
Upper explosion limit	12,5 Vol-%				
Vapour pressure	not determined				
Relative density	1,1 g/cm ³				
Vapour density	not determined				
Solubility in water					No or low immiscibility
Solubility/other	not determined				
Partition coefficient n-octanol/water (log P O/W)	not determined				
Decomposition temperature	not determined				
Viscosity dynamic	not determined				
Viscosity kinematic	not determined				

Oxidising properties

No information available.

Explosive properties

No information available.

9.2. Other information

No information available.

SECTION 10: Stability and reactivity**10.1. Reactivity**

No information available.

10.2. Chemical stability

No information available.

10.3. Possibility of hazardous reactions

Reactions with acids and strong oxidising agents.

10.4. Conditions to avoid

Keep away from heat.

10.5. Incompatible materials**Substances to avoid**

Acid

Oxidising agent, strong

10.6. Hazardous decomposition products

Gases/vapours, toxic

Carbon monoxide and carbon dioxide.

**Thermal decomposition**

Remark No decomposition if used as directed.

SECTION 11: Toxicological information**11.1. Information on toxicological effects****Acute toxicity/Irritation/Sensitization**

	Value/Validation	Species	Method	Remark
LD50 acute oral	1600 mg/kg	rat		CAS: 79-41-4
LD50 acute dermal	> 2000 mg/kg			ATE
Skin irritation	irritant			
Eye irritation	strong irritant			
Skin sensitization	sensitizing			

Subacute Toxicity - Carcinogenicity

	Value	Species	Method	Validation
Mutagenicity				No experimental information on genotoxicity in vitro available.
Reproduction-Toxicity				No indications of toxic effects were observed in reproduction studies in animals.
Carcinogenicity				No indications of carcinogenic effects are available from long-term trials.

Experiences made from practice

Sensitization through skin contact possible.

Risk of strong eye injuries.

Irritates eyes and skin.

Additional information

The product is to be handled with the caution usual with chemicals.

Other hazardous properties may not be excluded.

The product has not been tested. The information is derived from the properties of the individual components.

SECTION 12: Ecological information**12.1. Toxicity**

No information available.

12.2. Persistence and degradability

	Elimination rate	Method of analysis	Method	Validation
Biological degradability				Biodegradable

12.3. Bioaccumulative potential



Because of its consistency the product cannot be dispersed in the environment. Adverse ecological effects are therefore unlikely on the basis of current knowledge.

12.4. Mobility in soil

No information available.

12.5. Results of PBT and vPvB assessment

The substances in the mixture do not meet the PBT/vPvB criteria according to REACH, annex XIII.

12.6. Other adverse effects**General regulation**

Product is not allowed to be discharged into the ground water or aquatic environment.

The ecotoxic effect of the product has not been tested. The information on this is given on the basis of details in the literature.

SECTION 13: Disposal considerations**13.1. Waste treatment methods****Recommendations for the product**

Remove in accordance with local official regulations.

Dispose of as hazardous waste.

Recommendations for packaging

Dispose of according to the local waste regulations.

General information

Assignment to a waste code number / waste identification according to the EWC is to be carried out on a sector or process-specific basis.

SECTION 14: Transport information

	ADR/RID	IMDG	IATA-DGR
14.1. UN number	1133	1133	1133
14.2. UN proper shipping name	ADHESIVES	ADHESIVES	Adhesives
14.3. Transport hazard class(es)	3	3	3
14.4. Packing group	I	I	I
14.5. Environmental hazards	No	No	No

14.6. Special precautions for user

No information available.

14.7. Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code
not applicable

Land and inland navigation transport ADR/RID

Hazard label(s) 3

tunnel restriction code D/E

Classification code F1



SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

VOC standard

VOC content 0 %

15.2. Chemical Safety Assessment

Chemical safety assessments for substances in this mixture were not carried out.

SECTION 16: Other information

Recommended uses and restrictions

National and local regulations concerning chemicals shall be observed.

For industrial use only.

Further information

Each user is responsible for the implementation of the national special regulations.

The information contained herein is based on the state of our knowledge. It characterizes the product with regard to the appropriate safety precautions. It does not represent a guarantee of the properties of the product.

Please observe the following disclaimer! --- Our safety data sheets have been compiled according to effective EU-directives, WITHOUT taking into account the special national directives concerning the handling of hazardous substances.

Indication of changes: "!" = Data changed compared with the previous version. Previous version: 1.5

H225	Highly flammable liquid and vapour.
H302	Harmful if swallowed.
H312	Harmful in contact with skin.
H314	Causes severe skin burns and eye damage.
H315	Causes skin irritation.
H317	May cause an allergic skin reaction.
H319	Causes serious eye irritation.
H335	May cause respiratory irritation.